I.  **THIS STANDARD OPERATING PROCEDURE (SOP) IS FOR A:**

- Specific laboratory procedure or experiment  
  Examples: synthesis of chemiluminescent esters, folate functionalization of polymeric micelles, etc.

- Generic laboratory procedure that covers several chemicals  
  Examples: distillation, chromatography, etc.

- **Generic use of specific chemical or class of chemicals with similar hazards**  
  Examples: organic azides, mineral acids, etc.

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This standard operating procedure (SOP) is intended to provide general guidance on how to safely work with combustible and flammable substances. This general use SOP only addresses safety issues specific to combustible or flammable substances. In some instances, several general use SOPs may be applicable for a specific chemical (i.e., for benzene, this general use SOP and the general use SOP for carcinogens would apply). If you have questions concerning the applicability of any item listed in this procedure contact the Principal Investigator/Laboratory Supervisor of your laboratory or the Chemical Environmental Health and Safety Coordinator [CEHSC] at (813) 842-3528.

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II.  **CLASS OF HAZARDOUS CHEMICALS**

Flammable and combustible liquids are considered fire hazards from a laboratory safety perspective. Flammable liquids have a flash point of less than 100 °F and combustible liquids have a flash point of between 100-200 °F.

Additional Flammable definitions include:

1. "Aerosol, flammable" means an aerosol that, when tested by the method described in 16 CFR 1500.45, yields a flame projection exceeding 18 inches at full valve opening, or a flashback (a flame extending back to the valve) at any degree of valve opening;

2. "Gas, flammable" means:
   a. A gas that, at ambient temperature and pressure, forms a flammable mixture with air at a concentration of 13 percent by volume or less;
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or

b. A gas that, at ambient temperature and pressure, forms a range of flammable mixtures with air greater than 12 percent by volume, regardless of the lower explosive limit.

(3) "Liquid, flammable" means any liquid having a flashpoint below 100° F (37.8° C), except any mixture having components with flashpoints of 100° F (37.8° C) or higher, the total of which make up 99 percent or more of the total volume of the mixture.

Examples of Flammable and combustible liquids used onsite include: Acetone, Methyl Alcohol, Acetic Acid, and Toluene.

III. GENERAL HAZARD CONTROL

1) Do not heat flammable chemicals with an open flame.
2) For highly flammable chemicals, avoid static electricity or hot surfaces as they can serve as ignition sources.
3) Do not use electrical devices with cracked or frayed electrical wiring.
4) When transferring flammable liquid from a bulk container (generally greater than five gallons), the containers must be electrically bonded and grounded.
5) Transfer flammable liquids from containers of five gallon-capacity or less inside a laboratory hood (or other area with similar ventilation) to prevent accumulation of flammable concentration of vapors.

IV. ENGINEERING & VENTILATION CONTROLS

Flammable and combustible chemicals should be used in lab fume hoods or a well-ventilated area. If the process does not permit the handling of unstable or reactive agents in your fume hood, contact the CEHSC at 813-842-3528 to request ventilation review. Lab ventilation should have a minimum of 6 air changes per hour.

NOTE: Certain flammables that are also considered particularly hazardous substances (i.e., benzene) may require use of fume hood due to the toxicity potential.
Follow Safe Fume Hood Practices:

1. Ensure the fume hood’s certification date is within a one-year period. Verify sufficient inward airflow before using a hood by checking the hood’s airflow indicator. Report any problems to PI/Lab Supervisor and the CEHSC.
2. Maintain hood sash at or below the maximum height indicated by an arrow on the side of the fume hood.
3. Close the hood sash when not working in the hood.
4. Avoid rapid movements at the face of the hood to avoid creating competing air currents that reduce the ability of the hood to contain air contaminants.
5. Equipment used in hoods should be placed securely on blocks to allow air to flow under and around the equipment.
6. Keep chemical sources and equipment at least six inches away from the face or rear of the hood.
7. Minimize equipment and chemical storage placed in the hood to avoid dead air spaces or eddies and to prevent blocking back baffles.

For operations involving heating or volatilizing perchloric acid:

Use perchloric acid fume hoods. These hoods contain water spray systems to wash down the interior of the hood, ducting, fan, and stack to prevent accumulation of explosive perchlorate crystalline material.

V. PERSONAL PROTECTIVE EQUIPMENT

- Lab Coat
- Long pants
- Close-toed shoes
- Safety glasses

The above listed personal protective equipment should be worn when handling highly reactive or unstable substances. Additional protection may be required based upon additional experimental chemical agent(s) in use.

Check all personal protective equipment [PPE] prior to use to ensure good undamaged condition. At a minimum:
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1. Utilize shields and barricades along with PPE whenever there is a possibility of explosion or vigorous chemical reaction.

2. Protective gloves are to be worn and selected by reviewing the chemical Safety Data Sheet [SDS] and consulting with manufacturer’s glove selection guidance documents;

3. A safety goggle with face shield is also recommended where potential for splash or spray exists; and

4. Additional protective clothing [i.e. face shield, apron or oversleeves] is appropriate when chemical contact is possible.

### VI. SPECIAL HANDLING PROCEDURES AND STORAGE REQUIREMENTS

#### Safe Handling

1. Ensure secondary containment and segregation of incompatible chemicals per UT CHP guidance. Also, follow any substance-specific storage guidance provided in SDS.

2. Ensure careful handling of handling materials that may be sensitive to shock, heat, friction, or light.

3. Any chemicals with crystallization, visible discoloration, or liquid stratification potentially have undergone peroxidation and must not be used or otherwise disturbed.

#### Safe Storage

1. Label all chemicals with date received and date opened and if an appropriate expiration date does not exist, assign one to maintain fresh stock of peroxide forming chemicals.

### VII. DESIGNATED AREA

Establish a designated area if working with a particularly hazardous flammable or combustible substance where limited access, special procedures, knowledge, and work skills are required. A designated area can be the entire laboratory, a specific laboratory
workbench, or a laboratory hood. Designated areas must be clearly marked with signs that identify the chemical hazard and include an appropriate warning; for example:  

**WARNING! FLAMMABLE SUBSTANCE WORK AREA.**

<table>
<thead>
<tr>
<th>VIII.</th>
<th>EMERGENCY SPILL AND ACCIDENT PROCEDURES</th>
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| **Health-Threatening Emergencies**<br>Examples: Fire, explosion, health-threatening hazardous material spill or other Immediate Danger | 1. Call 911  
2. Alert people in the vicinity to evacuate  
3. Activate the local alarm systems  
4. Call Campus Security at 813-257-7777 or xtn. 7777  
5. Remain nearby to provide arriving emergency responders information about chemicals  
6. Once personal safety is established, call the CEHSC at (813) 842-3528 |
| **Personnel Injury or Exposure** | 1. Remove the injured/exposed individual from the area if it is safe to do so because of the medical condition of the victim or the potential hazard to rescuers.  
2. **Call 911**  
3. Administer first aid as appropriate.  
4. FOR NON WATER REACTIVE COMPOUNDS ONLY: Flush contamination from eyes/skin using the nearest emergency eyewash/shower for a minimum of 15 minutes.  
5. Remove any contaminated clothing to prevent contaminants from continuing to absorb onto skin.  
6. Give medical responders copies of SDSs for all chemicals the victim was exposed to.  
7. Report the exposure to the CESHC |
| **Non-Health Threatening Emergencies** | Call Security at 813-257-7777 or xtn. 7777 to report incident |
| **Small Spill Clean-Up** | Note: Only minor releases can be cleaned up by knowledgeable personnel using readily available equipment:  
1. Notify personnel in the area and restrict access. Eliminate all sources of ignition.  
2. Review the SDS for the spilled material, or use your knowledge of the hazards of the material to determine the appropriate level of protection. |
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### 3. Wear gloves and protective eyewear.

4. If it will take longer than 15 minutes for you to clean-up, immediately call Security (813) 257-7777 or xtn. 7777 to report the spill, and notify your supervisor.

5. Submit waste pickup request to the CEHSC.

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<tr>
<th>Incident Reporting</th>
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<tr>
<td>1. Report all occupational injuries or illness to laboratory supervisor as soon as practical.</td>
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<td>2. Laboratory personnel are encouraged to report &quot;near misses&quot; as they are considered a precursor to actual incidents.</td>
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<tr>
<td>3. Laboratory supervisor is to conduct (or coordinate) an investigation of all incidents and &quot;near misses.&quot; The goal of the investigation is to identify and address any deficiencies that may have contributed to the incident.</td>
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<tr>
<th>Medical Consultation</th>
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<tr>
<td>Laboratory personnel who work with hazardous chemicals are to be provided the opportunity to receive medical attention/consultation when:</td>
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</table>

1. A spill, leak, explosion or other occurrence results in a hazardous exposure (potential overexposure); or  
2. Symptoms or signs of exposure to a hazardous chemical develop.  
3. Contact your CEHSC for more information or directions to medical services.

### IX. WASTE DISPOSAL

Please call the CEHSC at (813) 842-3528 to coordinate with the collection of all waste combustible or flammable substances. Due to the specific hazard nature special handling or storage requirements may be warranted for your waste.

### X. DECONTAMINATION PROCEDURES

Decontamination procedures vary depending on the material being handled. The toxicity of some materials can be neutralized with other reagents. All surfaces should be wiped with the appropriate cleaning agent following dispensing or handling. Waste materials generated should be treated as a hazardous waste.

### XI. TRAINING REQUIREMENTS
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General Training *(check all that apply):*

- [x] General Safety & Emergency Preparedness – Annual Orientation Training
- [x] Review of SDS for other chemicals involved in process/experiment
- [x] Review of this SOP
- [x] Other: Fire Extinguisher Use

The University may require additional safety training depending on the hazardous materials and laboratory-specific processes – consult the PI for more information.